

## Technical Data Sheet

### *Polyfort* CPP2C20HBBKBLK



Polypropylene, Homopolymer

#### Product Description

*Polyfort* CPP2C20HBBKBLK is a Polypropylene Homopolymer Calcium Carbonate, 20% filled material and is typically used in Injection Molding applications. Features include: Good Impact Resistance, and Homopolymer.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Impact Resistance; Homopolymer
<b>Forms</b>	Pellets
<b>Filler/Reinforcement</b>	Calcium Carbonate, 20%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ASTM D1238
Density - Specific Gravity	1.05	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength at Yield, (23 °C, 3.18 mm)	24.1	MPa	ASTM D638
Flexural Modulus, (23 °C, 3.18 mm, Tangent)	1650	MPa	ASTM D790
<b>Impact</b>			
Gardner Impact, (23 °C, 3.18 mm)	9.04	J	ASTM D5420
Notched Izod Impact, (23 °C, 3.18 mm)	48	J/m	ASTM D256
<b>Hardness</b>			
Durometer Hardness, (Shore D, 3.18 mm)	70		ASTM D2240
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi), (3.18 mm)	51.7	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi), (3.18 mm)	82.2	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Processing (Melt) Temp	199 to 232	°C
Front Temperature	188 to 232	°C
Middle Temperature	188 to 232	°C
Rear Temperature	188 to 232	°C
Injection Rate	Moderate	
Back Pressure	0.138 to 2.07	MPa
Mold Temperature	21 to 49	°C
Cushion	6.35 to 12.7	mm